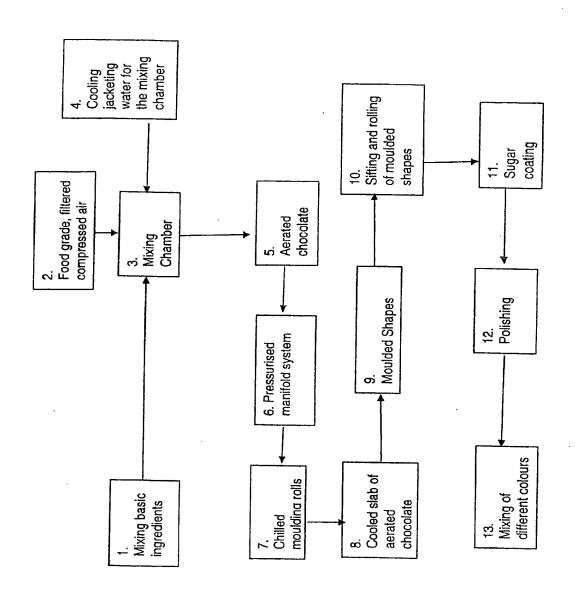
FIGURE 1



10/540260

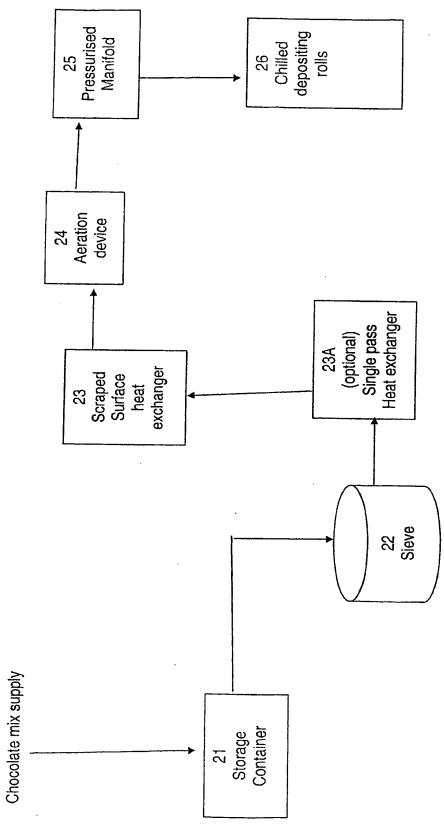


FIGURE 2

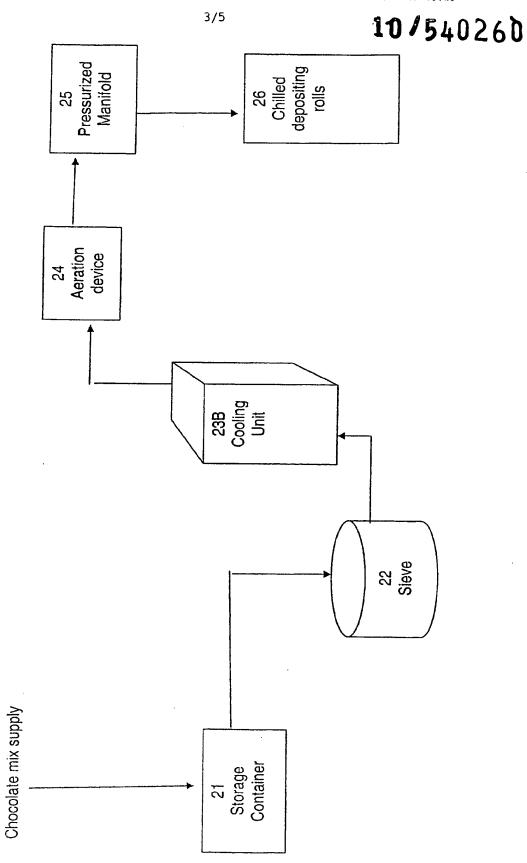


FIGURE 3

FIGURE 4

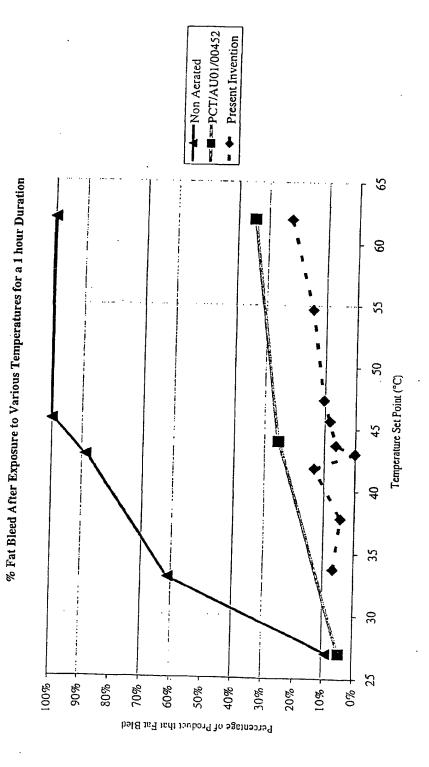


FIGURE 5 - Non Handling Cracked Product Before Oven

